

Date: Monday, 8/21/2006 2:16:32 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HANDLE
 Job Number : 28282
 Estimate Number : 10508
 P.O. Number : N/A Part Number : D2419
 This Issue : 8/21/2006 S.O. No. : N/A Drawing Number : D2419 REV. A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : A
 Previous Run : 24394 Material : N/A
 Due Date : 8/28/2006 Qty: 10 Um: Each
 Written By : [Signature]
 Checked & Approved By : [Signature] 06 08. 21
 Comment : Est: A 00.02.14 New Issue EC/JB

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 4025674 Black Nylon Strap



Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick

(40-2567-4)

Batch: 114079

MF. 06/08/24

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length using hot knife as per Dwg D2419

MF.

06/08/23

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

SB

06/08/24

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST24

SB 06/08/24

5.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06.08.25

Job Completion



06-08-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/08/27

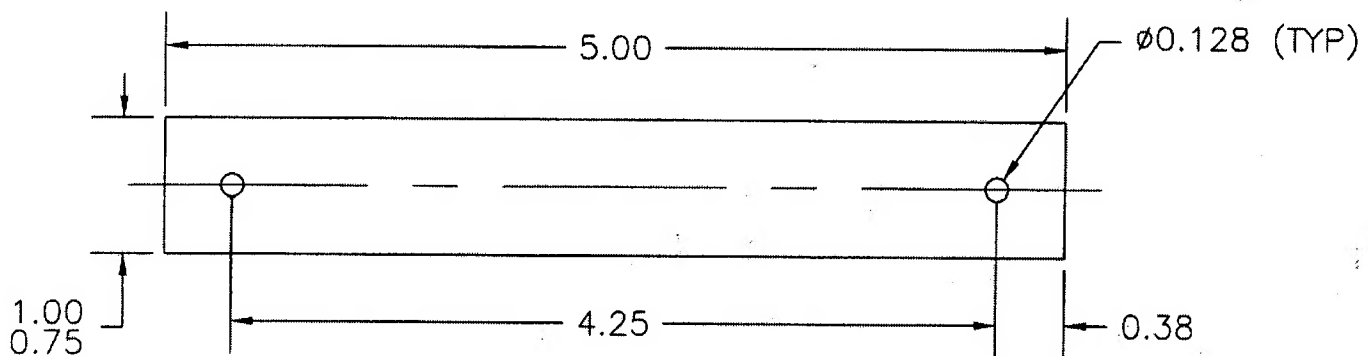
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN. BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED *	APPROVED *	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00-02-03 ps



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28282